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DQ PACK

★ CHINA ★

PACKAGING & PRINTING

丹青塑料包装印刷

SPECIALIZED IN DOYPACK FOR 32 YEARS



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GLOBAL LEADER OF FLEXIBLE PACKAGING

WHO WE ARE

Headquartered in Chaozhou city, Guangdong province, DQ PACK started its commitment to provide custom flexible packaging and printing solutions to global customers since 1991. Our company has over 200 employees with 35,000 square meters of facilities in Dongshanhu Industrial Park. As a leading flexible packaging company with self-run export rights in the local printing market, DQ PACK has branches in Malaysia, and Hong Kong (China), respectively.

Our company is devoted to flexible packaging for food, beverage, meat products, flavoring, snack food, daily-use products, and chemical products. The main products consist of stand up spout pouches, stand up zipper bags, retort pouches, food packing film, easy-peelable film, PVC shrinkable sleeves, and water label etc.

Our entire production process follows the requirements of international quality management system. Our trademark, "DQ PACK CN," has become a well-known brand name maintaining a leading position within laminated flexible packaging and printing fields.

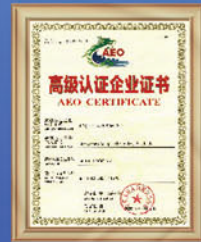
OUR CREDIBILITY



USA Trademark



ISO 9001



AEO Certificate



Disney FAMA



HALAL Certificate



BRC Certificate



WHY CHOOSE US

We are here:

to provide quality services and products for our valuable customers in the shortest possible time.

to seek the welfare of our employees and take responsibility for society.

7000+

CLIENTS

17000+

PRODUCTS

140

COUNTRIES

PRODUCTION CAPACITY

01. Automatic Ink Dispensing Room



02. Printing Workshop



03. Lamination Workshop



04. Bag Making Workshop



05. Slitting Workshop



06. Manual Spout Sealing Workshop



Automatic Spout Sealing Process



07. Printing Graphic Inspection Process



08. Quality Inspection Workshop



09. Our Warehouse



Production Management Capability

DQ PACK developed a set of mature production information management systems (MES), including manufacturing data management, planning and scheduling management, production scheduling management, inventory management, quality management, human resources management, work center/equipment management, tooling management, procurement management, cost management, project management, production process control, data analysis, etc. These modules are designed to create a solid, reliable, comprehensive, and feasible manufacturing management platform for our company.

Product Traceability

Relying on the MES system and barcode scanning inventory system, every piece of material throughout the manufacturing process can be tracked from end to end. Once abnormalities are found in the inspection process, they can be isolated in time to prevent wrong products from flowing into the end market.



BABY FOOD SPOUT POUCH



Market
baby food, beverages, yogurt & dairy, fruit puree, sauces & dressings, cosmetics, pet food, home care

Capacity
70ml-10000ml

Spout diameter & positioning
8.2mm-33mm, central or lateral position

Customized service
Color/Shaped/Size

Application
Cold Fill, Hot Fill, Hot Fill + Pasteurisation, Hot Fill + Retort, HPP (High Pressure Pasteurisation)

Baby anti-choking cap
Material: PP or PE
Spout diameter: 8.6mm

Scan to view bag producing process

R&D CAPABILITY

DQ PACK has a high-quality R&D team and invests 5% to 10% of its annual sales in R&D every year. We have established a municipal engineering center, a provincial engineering center, and a doctoral workstation and own many invention and utility patents.

TESTING CAPABILITY

- **Mechanical testing**
 - 1.1 Tensile strength/elongation at break test
 - 1.2 Heat seal strength test
 - 1.3 Peel strength test
 - 1.4 Impact resistance test
 - 1.5 Puncture resistance test
 - 1.6 Compression resistance test
 - 1.7 Drop resistance test
 - 1.8 Friction coefficient test
- **Barrier test**
 - 4.1 Oxygen permeability test
 - 4.2 Water resistance test
- **Other test**
 - 5.1 Heat shrinkage test
 - 5.2 Sealability test
 - 5.3 Anti-static performance test
 - 5.4 Boiling/steaming resistance test
 - 5.5 Material analysis
 - 5.6 Packing capacity analysis
- **Optical Test**
 - 2.1 Haze test
 - 2.2 Light transmittance test
 - 2.3 Color difference test
- **Hygiene test**
 - 3.1 Solvent residue test
 - 3.2 Microbiological test
- **Testing for caps & spouts**
 - 6.1 Force test
 - 6.2 Torque test
 - 6.3 Hygiene test & residue test
 - 6.4 Integrity test
 - 6.5 Migration test
 - 6.6 Color different test
 - 6.7 Leak testing for end-use functionality

Innovated your packaging into pouches



LIQUID SPOUT POUCH

Application

- Wine & Spirits
- Oil & Lubricants
- Syrup & Soup & Puree
- Condiments & Sauces
- Smoothies & Juices & Energy drinks & Dairy
- Soaps & Detergents & Cosmetics & Toiletries

Corner Spout Pouch



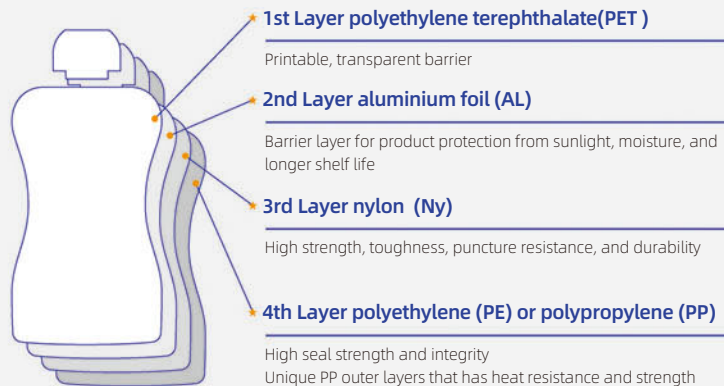
Qual Seal Spout Pouch



Flat Bottom Spout Pouch



COMMON STRUCTURE (MATERIAL)



DAILY CHEMICAL PRODUCTS & COSMETIC PACKAGING



Features:

1. Widely used for daily chemical products & cosmetic packaging
2. Elegant appearance and nice shape
3. High capacity & Attractive
4. With reclosable nozzles, easy to tear off

PERSONALIZED CAP & SPOUT



Model No.:DQ012
Spout Diameter:6mm



Model No.:DQ015
Spout Diameter:8.2mm



Model No.:DQ017
Spout Diameter:8.6mm



Model No.:DQ020
Spout Diameter:8.6mm



Model No.:DQ026
Spout Diameter:9.6mm



Model No.:DQ030
Spout Diameter:10mm



Model No.:DQ035
Spout Diameter:13mm



Model No.:DQ065
Spout Diameter:15mm



Model No.:DQ051
Spout Diameter:16mm



Model No.:DQ042
Spout Diameter:20mm



Model No.:DQ024
Spout Diameter:22mm



Model No.:DQ039
Spout Diameter:33mm

Model	Filling Volume (ML)	Spout Inner Diameter	Output (Pouches/Hour)
ZZCX12	100-500	φ8.6	8000-10000
	500-1000	φ8.6	7000-8000
	1000-3000	φ16	5500-9000
ZZCX16	100-500	φ8.6	10000-13000
	500-1000	φ16	8000-10000
ZZCX20	100-500	φ8.6	12000-18000
	500-1000	φ16	10000-14000

Full-Auto Stand-up Pouch Continuous Filling and Capping Machine



RETORT POUCH

Retort spout pouch



Retort three side seal



Features

- ★ High-temperature tolerance to 121-135 °C. Withstand thermal processing, generally used for sterilization or aseptic processing of products.
- ★ More durable and puncture-resistant
- ★ Safeguards the freshness, aroma, and taste of the ingredients inside.
- ★ Longer shelf life
- ★ Safe and easy to open in contrast to cans and jars
- ★ Excellent brand appeal and is convenient and user-friendly

Retort stand up pouch



Retort roll film/cup sealing film



Main market

- ★ Ready Meals
- ★ Baby Nutrition
- ★ Cooking Seasoning & Sauces
- ★ Meat, Fish & Seafood
- ★ Pet Care

SPOUT POUCH CASE STUDIES



#1

VOLUME: 10L
 MATERIAL: PET12 / NY15 / PE200
 SIZE : 370MM X 480MM + 95MM X 2
 SPOUT DIAMETER : 33MM



#2

VOLUME: 5L
 MATERIAL : PET12 / NY15 / PE200
 SIZE : 300MM X 380MM + 75MM X 2
 SPOUT DIAMETER : 15MM



#3

VOLUME: 4.5L
 MATERIAL : PET12 / PA15 / PE200
 SIZE : 350MM X 320MM + 80MM X 2
 SPOUT DIAMETER : 15MM



#4

VOLUME: 3L
 MATERIAL : BOPA15/BOPA15/PE180
 SIZE : 250MM X 310MM + 60MM X 2
 SPOUT DIAMETER : 20MM



#5

VOLUME: 1000ML
 MATERIAL : PET12/AL7/NY15/PE140
 SIZE : 160MM X 250MM + 45MMX2
 SPOUT DIAMETER : 15MM



#6

VOLUME: 680ML
 MATERIAL : PET12/NY15/ PE120
 SIZE : 159MM X 210MM + 40MMX2
 SPOUT DIAMETER : 15MM



#7

VOLUME: 500ML
 MATERIAL : PET12/AL7/NY15/LLDPE130
 SIZE : 140MM X 200MM + 40MM X 2
 SPOUT DIAMETER : 10MM



#8

VOLUME: 500ML
 MATERIAL : PET12/ PE108
 SIZE : 144MM X 200MM + 32MM X 2
 SPOUT DIAMETER : 10MM



#9

VOLUME: 450ML
 MATERIAL: PET12/AL07/NY15/PE120
 SIZE :160MM X 240MM+4.25 X 20MM
 SPOUT DIAMETER :8.6MM



#10

VOLUME: 300G
 MATERIAL : PET12/AL7/NY15/PE90
 SIZE : 170MM X 116MM + 28MM X 2
 SPOUT DIAMETER : 10MM



#11

VOLUME: 250ML
 MATERIAL : BOPP20/AL07/NY15/PE90
 SIZE: 210MM X 105MM + 32.5MM X 2
 SPOUT DIAMETER : 10MM



#12

VOLUME: 200ML
 MATERIAL : PET12/PE90
 SIZE : 113.4MM X 169.1MM + 25MM X 2
 SPOUT DIAMETER : 8.2MM



#13

VOLUME: 200ML
 MATERIAL : PET12/AL7/NY15/PE126
 SIZE: 83MM+45MMX130MM 83MMX45MM
 SPOUT DIAMETER : 8.6MM



#14

VOLUME: 120G
 MATERIAL : PET12/NY15/WHITE PE 103
 SIZE : 80MMX155MM+25MM
 SPOUT DIAMETER :8.6MM



#15

VOLUME: 110G
 MATERIAL : PET12/AL7/NY15/RCP90
 SIZE : 84MM X 135MM + 25MM X 2
 SPOUT DIAMETER : 8.6MM



#16

VOLUME: 90G
 MATERIAL : PET12/AL7/NY15/PE90
 SIZE : 84MM X 130MM + 25MM X 2
 SPOUT DIAMETER : 8.6MM



#17

VOLUME: 50G
 MATERIAL : PET12/AL7/NY15/PE66
 SIZE: 120MM X 70MM + 40MM
 SPOUT DIAMETER: 8.6MM



#18

VOLUME: 20G
 MATERIAL : PET12/WHITE PE60
 SIZE: 120MM X 45MM
 SPOUT DIAMETER: 8.2MM

20KG -25KG

PET FOOD SIDE GUSSET BAGS

- (1) Excellent shelf presentation
- (2) Excellent clarity and rigidity
- (3) Good moisture resistance
- (4) Stable COF to ensure use in high speed machine
- (5) Suitable for refill
- (6) Application: Dog food, cat food, etc.
- (7) Size and material: According to clients' requests



PET CARE PACKAGING GUIDE



13 >> Wet Food Cup Sealing Film



>> Chewable & Treats Pouch



>> Dry Food Flat Bottom Pouch



>> Shaped Bag or Stand up Spout Pouch



VENTILATED BAGS FOR AGRICULTURE PRODUCTS

By allowing an optimal air inflow, ventilated bags keep moisture in, allowing the freshness of fruits and fresh vegetables to last longer.



SPECIAL SHAPED CANDY /POPCORN PACKAGING BAG

- Structure: PET/CPP;BOPP/PE etc.
- Good for selling during all kinds of holidays especially Christmas, deeply loved by children and teenagers.
- Any special shapes die cut are available on bag making machine.



LIQUID INJECTION POUCH

Manual Injection & Sealing Machine

Suggested Materials & Thickness: PET/PE
Volume: From 80-200ml



RECYCLABLE BAGS

“ DQ PACK has been developed over several years to provide customers with a more sustainable option for their brands and products without compromising performance. ”



LASER-SCORED ZIPPER BAG

Our advanced laser scoring capabilities allow us to create pouches with a consistent, precise tear — without sacrificing package integrity or barrier properties.

STAND UP PERFORATED POUCH FOR JUICE



High requirements on material and technology. Cost-effective for beverages and juices compared to spout pouches.



COFFEE BAG

Gusseted Bag, Stand up Pouch, Flat Bottom Pouch



For all types of coffee such as ground coffee, whole beans, roasted coffee, etc., our custom coffee bag packaging will keep the coffee fresh and flavorful and at the same time highlight your product on the shelf.

FLAT BOTTOM STAND UP SPOUCH

- 1.Elegant appearance and Excellent shape
- 2.Suitable for shelf display
- 3.High capacity & Attractive
- 4.Reusable zipper design



KRAFT PAPER BAG

- 1.Material: Matte BOPP/Kraft Paper/PE; or Matte BOPP/Kraft Paper/VMPET/PE;
- 2.Environmental friendly
- 3.Excellent barrier property



HIGH BARRIER AUTOMATIC PACKAGING ROLL FILM

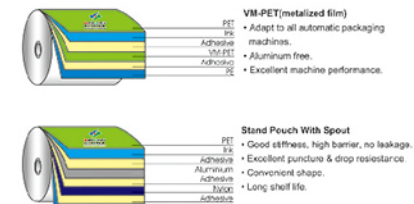
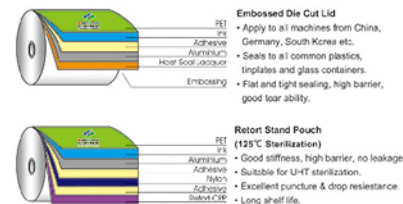


The barrier performance of packaging materials to gas is an important factor affecting the effect of packaging. DQ PACK solves the barrier performance of the product in many ways.

- ①Aluminum foil laminated packaging
- ②EVOH co-extruded film laminated packaging
- ③PVDC/PAV coated film laminated packaging
- ④Innovative use of high barrier ink/glue produced packaging to cater for single material fully recycled products
- ⑤Aluminum oxide Silicon oxide evaporation coated laminated packaging
- ⑥Laminated packaging of hb vmpet



Packaging materials schematic diagram



Cup Sealing Film

Features

- Excellent sealing performance;
- Easy peel off;
- Good resistance to moisture and oxygen;

Specifications

- Thickness: 40-100um
- High barrier

Material

- PET/EVA
- PET/VMPET/EVA
- PET/AL/EVA



Twisted Film For Candy

PET Twisted Film for Candy

Suitable for automatic packaging

Obstructing performance

Damp-proofing capability

Oil resistance

Preventing ultraviolet radiation



Roll Fed Labels

Specifications:

1. Thickness:30-70 mic
2. Width:200-1000mm
3. TD:45%-53% PETG Shrinkage up to 75% MD:0-10%
4. Length:1500m-3000m

- SUITABLE FOR HEAT-SEALING, COLD-SEALING AND TWISTED
- SHRINKING PACKAGING WATERPROOF AND ROTPROOF FEATURES
- SHRINKABLE IN LOW TEMPERATURE

5. No-toxic. No-odor. No- toxicity
- 6.Transparent, standard-clear
7. Environment friendly/recycle easily
8. Ink adheres correctly and easily



Artwork and Quality Management



Artwork Design Team

Our in-house designers have worked in the packaging industry for many years and have professional design skills, extensive packaging knowledge and excellent market insight. We conceptualize and design packaging materials based on printing technology, product characteristics, and consumer habits, using design elements such as shape, color, graphics, and typography to create functional and attractive packaging that helps our clients accelerate the process of product conceptualization to market.



Artwork Quality Control

Errors in the artwork on packaging can be very costly. We use automated inspection tools to eliminate human error before official printing to ensure the quality of the artwork is error-free.



Print Quality Management

The experts' years of experience in color mixing and automatic color mixing system ensures no significant color differences between the finished printed products and the artwork, and that the most stunning results are printed.



Printing Plate Quality Control

We work with the most advanced, capable and sustainable plate makers whose high-definition imaging technology assists us in achieving high-quality printing. Our customers' printing plates are sorted and well-kept in our warehouse.

Varied Material Available

- Plastic
- Bioplastic
- Food Contact Material
- Paper



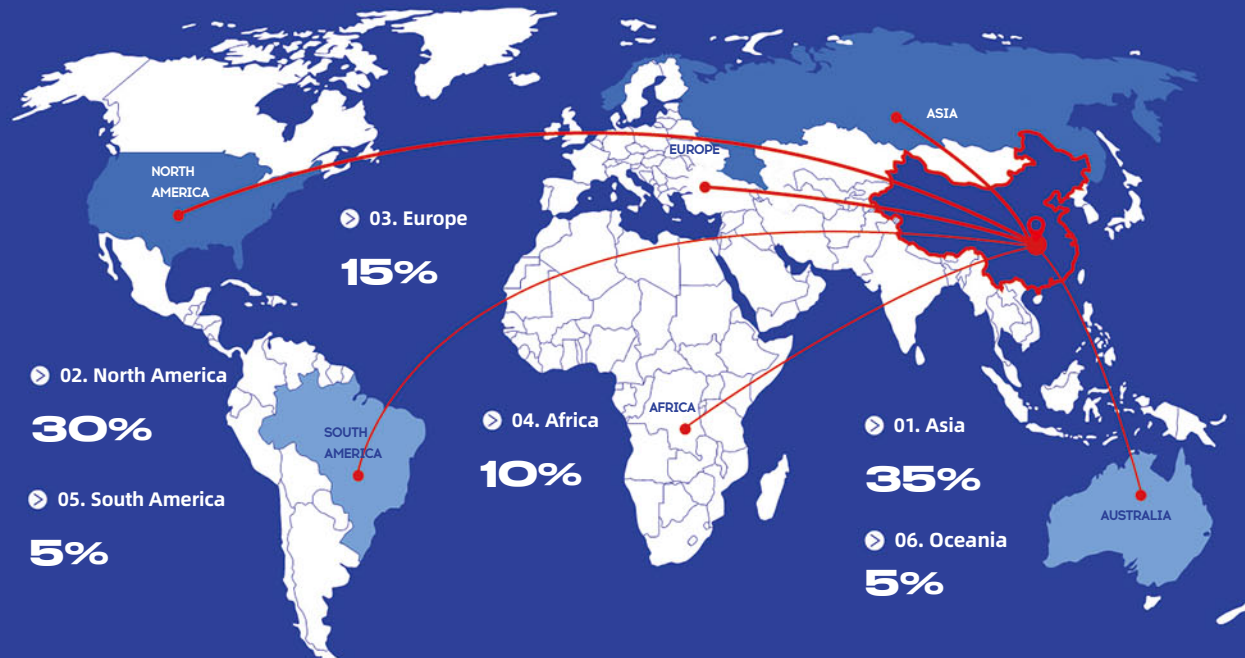
Print Finishes

- Gloss
- Matt
- Gloss/Matte Combination
- Soft Touch Matte Overlaquer
- Soft Touch / Gloss Combination

Varied Sizes & Shaped



EXPORTED TO MORE THAN 140 COUNTRIES



DEVELOPMENT HISTORY

Since 1991

1991-1993

Guangdong Danqing Printing Co., Ltd. (DQ PACK) was founded in 1991 by Chairman Qing Wang, whose brother, Yidan Wang, gave up his career as an English teacher and joined the company in 1993 as the general manager of the company.



1995-2002

In 1995, DQ PACK encountered a sudden fire, which turned the whole factory into ashes. The two brothers decided to start again from scratch and rebuilt the new factory. From 1997 to 2002, DQ PACK involved the business scope of the domestic packaging market. In 2002, Yidan Wang began to develop international customers from Alibaba and harvest the first international orders.

2005-2010

In 2005, DQ PACK's annual international trade orders accounted for up to 90% of the total sales. Products have exported up to 50 countries and regions, such as the United States, Mexico, the United Kingdom, Turkey, Australia, Indonesia, etc.

2018-2019

Our new plant in Dongshanhu Industrial Park has started its construction in 2018 and completed in 2019. We have successfully registered our trademark, "DQ PACK CN," bringing our products to global markets.

2022-2023

In 2022, DQ PACK achieved a sale's growth of 30%-40% compare to 2021. In 2023, DQ PACK installed new machines and applied new technologies to expand production capacity and shorten the production cycle. And we are actively researching single-material composite packaging, and water-based gravure ink for sustainable development.

How to find us

It takes 2.5 hours by plane from shanghai HONGQIAO AIRPORT TO Jieyang Chaoshan Airport



It takes 40 minutes fly from Guangzhou Baiyun Airport to Jieyang Chaoshan Airport



It takes 10 minutes BY CAR from JIEYANG CHAOSHAN AIRPORT to OUR COMPANY



Scan for company video